



professional welding wires

SIDERGAS SRL

Cap. Soc. 10.000.000 € i.v. - C.F. e P. IVA IT04933990238 - www.sidergas.com - e-mail: info@sidergas.com

SEDE LEGALE/CORPORATE: Viale Rimembranza, 17 - 37015 S. AMBROGIO VALP.LLA (VR) - ITALY

SEDE OPERATIVA/PLANT: Via Tombeiolo, 82/A - 37020 DOLCE' (VR) - ITALY

Quality Management System
Certified by TÜV SÜD
complying with the requirements of
UNI EN ISO 9001:15

INSPECTION CERTIFICATE (conforms to EN 10204:04 - 3.1)
Certificato di Collaudo/Abnahmeprüfzeugnis/Certificat de Réception

Nr. Lotto/Release No. 24/00883	N° DDT/ Deliv. Note No. 240586	Nr. Fattura/Invoice No. 000312/24C	RQC Marco Martinelli	Nr. Cert./Cert. No. 000941	Data Cert./Cert. Date 15/04/2024
Data Ord./Order Date 25/03/2024	Data DDT/Deliv.Note Date 15/04/2024	Data Fattura/Inv. Date 15/04/2024	Cliente/Purchaser VAN LAAR LASBENODIGDHEDEN		
Nr. Ordine/P.O. No. IK24728-IK24807-IK24723			Destinatario/Consignee Storkstraat 14 3905 KX VEENENDAAL (NL)		SIDERGAS SRL  0036 - 06 0036 - CPR - S019 EN 13479:2017
Nr. Sigillo Vettore/Carrier Seal No.		Nr. Sigillo/Seal No. Sidergas			
Vettore/Shipping Agent Kotra logistics		Nr. Container/Container No.:			
Nave/Vessel:		Data Spedizione/Shipping date 16/04/2024			

ANALISI CHIMICA DEL FILO/CHEMICAL COMPOSITION OF THE WIRE

Nr. Colata/ Heat No.:	Normativa/ Standard:	Classificazione/ Classification:	Codice/Part Number Descrizione/Description	Analisi Chimica/Chemical analysis: % p/p/wt.-%							
398122	EN ISO 14341-A AWS A5.18 CSA W48 EN ISO 14341-A	G 42 4 M21 3Si1 ER70S-6 B-G 49A 5 C1 S6 G 42 4 C1 3Si1	Code: OC0S6RS08P0151	C	Mn	Si	S	P	Cu*	Mo	
			Customer P/N:	0,0670	1,4400	0,8700	0,0200	0,0080	0,0990	0,0280	
			Tradename: SIDERGAS S6	Ni	Cr	N	V	Al	B	As	
			Weight (Kg): 15,00	0,0740	0,0360	0,0078	0,0030		0,0008	0,0000	
			Diam. (mm): 0.80	Sn	Ca	Ti+Zr	Ti	Zr			
			Finish: COPPER	0,0080	0,0006		0,0100	0,0000			
398122	EN ISO 14341-A AWS A5.18 CSA W48 EN ISO 14341-A	G 42 4 M21 3Si1 ER70S-6 B-G 49A 5 C1 S6 G 42 4 C1 3Si1	Code: OC0S6RS10P0151	C	Mn	Si	S	P	Cu*	Mo	
			Customer P/N:	0,0670	1,4400	0,8700	0,0200	0,0080	0,0990	0,0280	
			Tradename: SIDERGAS S6	Ni	Cr	N	V	Al	B	As	
			Weight (Kg): 15,00	0,0740	0,0360	0,0078	0,0030		0,0008	0,0000	
			Diam. (mm): 1.00	Sn	Ca	Ti+Zr	Ti	Zr			
			Finish: COPPER	0,0080	0,0006		0,0100	0,0000			
398122	EN ISO 14341-A AWS A5.18 CSA W48 EN ISO 14341-A	G 42 4 M21 3Si1 ER70S-6 B-G 49A 5 C1 S6 G 42 4 C1 3Si1	Code: OC0S6RS10S0151	C	Mn	Si	S	P	Cu*	Mo	
			Customer P/N:	0,0670	1,4400	0,8700	0,0200	0,0080	0,0990	0,0280	
			Tradename: SIDERGAS S6	Ni	Cr	N	V	Al	B	As	
			Weight (Kg): 15,00	0,0740	0,0360	0,0078	0,0030		0,0008	0,0000	
			Diam. (mm): 1.00	Sn	Ca	Ti+Zr	Ti	Zr			
			Finish: COPPER	0,0080	0,0006		0,0100	0,0000			
297398	EN ISO 14341-A AWS A5.18 CSA W48 EN ISO 14341-A	G 42 4 M21 3Si1 ER70S-6 B-G 49A 5 C1 S6 G 42 4 C1 3Si1	Code: OC0S6RS12S0151	C	Mn	Si	S	P	Cu*	Mo	
			Customer P/N:	0,0670	1,4480	0,8740	0,0150	0,0120	0,0950	0,0140	
			Tradename: SIDERGAS S6	Ni	Cr	N	V	Al	B	As	
			Weight (Kg): 15,00	0,0550	0,0360	0,0072	0,0020	0,0020	0,0008	0,0031	
			Diam. (mm): 1.20	Sn	Ca	Ti+Zr	Ti	Zr			
			Finish: COPPER	0,0070	0,0007		0,0100	0,0000			

Note/Remarks: Cu*: Cu di colata/Cu of heat. A questo valore deve essere addizionato l'eventuale rivestimento in rame del filo compreso tipicamente tra 0,05 e 0,15%. / To this value has to be added the copper coating on the wire, if present, typically within the range 0,05 - 0,15%.

FOR 03 SUPERPAC 550 S7 REF RELEASE 24/00866